PRODUCT DATA SHEET

29.01.2025 Ed.6

Polyethylene

HE3366

Compound for Solid Insulation of Communication Cables

Description

HE3366 is an HDPE compound for solid insulation of telephone singles with high extrusion speed. HE3366 is designed as insulation for petroleum filled telephone cables. It is also suitable as outer skin in "foam-skin" constructions.

Typical characteristics

HE3366 can be described with following typical characteristics:

Low die head pressure

Very good flow behaviour

Excellent surface finish

High output

Applications

HE3366 is intended for following applications:

Dry core and petroleum jelly filled cables

Outer skin of foam-skin constructions

Specifications

HE3366 is expected to meet the applicable requirements included in the below mentioned standards provided it is processed using sound material handling and processing practices as well as appropriate testing procedures.

ASTM D1248 Type III, Class A, Category 4, Grade E8, E9

IEC 60708

EN 50290-2-23

Physical properties

Property	Typical value *	Unit	Test method
Density [1]	945	kg/m³	ISO 1183-1
Melt flow rate (190 °C/2.16 kg) [2]	0.7	g/10min	ISO 1133-1
Tensile strain at break (25 mm/min)	900	%	ISO 527-2
Tensile strength (25 mm/min)	23	MPa	ISO 527-2
Oxidation induction time (200 °C)	50	min	ISO 11357-6
Brittleness temperature	<-76	°C	ASTM D746
Environmental stress crack resistance (50°C, Igepal 10%, F20)	> 48	h	IEC 60811-406
Hardness, Shore D [3]	61	-	ISO 868

* Data should not be used for specification work

[1] *Method A*
[2] *Method B*
[3] *1 s*

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Electrical properties

Property	Typical value *	Unit	Test method
Dielectric constant (1 MHz)	2.33	-	IEC 60250
DC Volume resistivity	10	PΩm	IEC 60093
Dielectrical strength	22	kV/mm	IEC 60243
Dissipation factor (1 MHz)	0.00006	-	IEC 60250

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Processing techniques

HE3366 can be processed using a wide range of process conditions at very high line speeds (typically up to 2400 m/min). For normal extrusion equipments and applications, we suggest a melt and conductor preheating temperatures as outlined below. Heated water (up to 50°C) in the first cooling trough has been found beneficial to improve conductor adhesion.

Tooling
Pressure tooling is invariably required. Typically "on size" die diameters are used.

Processing setting	Typical value/range
Barrel temperature	165 - 210 °C
Die head temperature	220 °C
Melt temperature	220 - 230 °C
Conductor preheating temperature	100 - 115 °C

Please contact your local Borealis representative for specific assistance.

Packaging and storage

Package: Bulk, Octabins, Bags

HE3366 has a shelf life of 24 months from production date if stored in unopened original packages, under dry and clean conditions at temperatures between 10 - 30 °C (50 - 85 °F). Material shelf life is affected by the storage conditions and extreme conditions influence the general material quality and performance. It is also recommended to ensure proper stock rotation by First In – First Out principle.

Product compliance documents

Latest versions of product safety information sheets (PSIS), product safety data sheets (SDS) and other product liability documents are available in our website www.borealisgroup.com.

Sustainability aspects

Borealis is ever mindful of the impact of our products on the planet. We promote Design for Circularity (DfC) and Design for Recycling (DfR) to conserve natural resources and to reduce the environmental impact of products over their entire lifetime (including production, use phase and after phase). DfR helps ensure that material can be effectively recycled while maximizing the material performance efficiency. Further information on sustainability and Design for Recycling (DfR) can be found from our websites www.borealisgroup.com and www.borealiseverminds.com.

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