Braskem

Datasheet
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High Density Polyethylene HA7260

Description:

HA7260 is a high density polyethylene, developed for injection molding. This resin has great processability, high productivity and low warpage.

Applications:

Thin wall parts, Houseware, Caps, toys

Processes:

Injection molding

Control Properties:

Feature	Method	Units	Values
Melt Flow Rate (190°C/2.16kg)	D 1238	g/10 min	20
Density	D 792	g/cm³	0.955

Typical Properties - Plaque[1]:

Plaque Properties

Feature	Method	Units	Values
Tensile Strength at Break (a)	D 638	MPa	26
Flexural Modulus - 1% Secant (b)	ASTM D 790	MPa	1250
Hardness (c)	D 2240	-	63
Izod Impact Strength (b)	D 256	J/m	20
Deflection Temperature under Load at 0.455 MPa (b)	D 648	°C	67
Vicat Softening Temperature at 10 N (b)	D 1525	°C	122

[1] Test specimens from compression molded plaque according to ASTM D4703. Plaque Thickness: a) 2mm. b) 3mm c) 6mm. NB = No break.

Final Remarks

1. It is the sole responsibility of the Client/Purchaser of this Product to verify the suitability of this Product and its use for the intended use and to ensure compliance with legal and regulatory requirements applicable to the final product.
2. The technical guidance eventually rendered to the Client/Purchaser of the Product by Braskem about the Product does not characterize a performance guarantee for the intended application, nor does it exempt the Client/Purchaser from the responsibilities described in item 1 above.
3. Any application information about the Product does not mean that Braskem knows or has validated the productive process of the Client/Purchaser or the adequacy of the Product for the intended application. All warranties of merchantability or fitness for a particular purpose, express or implied, are expressly excluded.
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