Braskem

Datasheet
26/12/2018

High Density Polyethylene HD7400XP

Description:

HD7400XP resin is a high density polyethylene produced with bimodal technology and developed for the high molar mass film extrusion segment. The film produced from this resin exhibits high toughness and excellent impact resistance, even at low thicknesses. This resin has a wide molar mass distribution, with excellent stability and differentiated performance during processing.

Applications:

Bags, Repackaging, Film rolls, Bags

Processes:

Blown Film Extrusion

Control Properties:

Feature	Method	Units	Values
Melt Flow Rate (190°C/5kg)	ASTM D 1238	g/10 min	0.31
Melt Flow Rate (190°C/21.6kg)	ASTM D 1238	g/10 min	9.3
Density	ASTM D 792	g/cm³	0.952

Typical Properties - Films:

Blown Film Properties[a]

Feature	Method	Units	Values
Tensile Strength at Break (MD/TD)	D 882	MPa	85/45
Elongation at Break (MD/TD)	D 882	%	590/740
Tensile Strength at Yield (MD/TD)	D 882	MPa	40/30
Elongation at Yield (MD/TD)	D 882	%	15/5
Dart Drop Impact	D 1709	g/F50	200
Elmendorf Tear Strength (MD/TD)	D 1922	gF	5/50
Secant Modulus 1%	D 882	MPa	750/870
Sealing Initial Temperature	Braskem	°C	125

(a) Film with 12,5 microns produce in a 75mm extruder with 1,3 mm of die gap and a blow-up ratio of 4.5:1. (MD = extrusion direction and TD = transversal direction).

Final Remarks

1. It is the sole responsibility of the Client/Purchaser of this Product to verify the suitability of this Product and its use for the intended use and to ensure compliance with legal and regulatory requirements applicable to the final product.
2. The technical guidance eventually rendered to the Client/Purchaser of the Product by Braskem about the Product does not characterize a performance guarantee for the intended application, nor does it exempt the Client/Purchaser from the responsibilities described in item 1 above.
3. Any application information about the Product does not mean that Braskem knows or has validated the productive process of the Client/Purchaser or the adequacy of the Product for the intended application. All warranties of merchantability or fitness for a particular purpose, express or implied, are expressly excluded.
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