Braskem

Datasheet
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High Density Polyethylene HS5103M

Description:

HS5103M is a high molecular weight high-density polyethylene, copolymer. Suitable for large parts blow molded an L-ring drum. Exhibit a good impact resistance and excellent stress cracking resistance (ESCR).

Applications:

200 liters storage drums, Blow molding large volumes

Processes:

Extrusion Blow Molding

Control Properties:

Feature	Method	Units	Values
Melt Flow Rate (190°C/21.6kg)	D 1238	g/10 min	3.0
Density	D 792	g/cm³	0.951

Typical Properties:

Plaque Properties

Feature	Method	Units	Values
Melt Flow Rate (190°C/5kg)	ASTM D 1238	g/ 10 min	0.12
Tensile Strength at Yield (a)	ASTM D 638	MPa	30
Tensile Strength at Break (a)	ASTM D 638	MPa	35
Flexural Modulus - 1% Secant (b)	ASTM D 790	MPa	1100
Tensile Impact Strength ISO at 23 °C	ISO 8256	kJ/m²	200
Deflection Temperature under Load at 0.455 MPa (b)	ASTM D 648	°C	70
FNCT	Braskem	min	> 800

Typical properties correspond to average values obtained in our laboratories. Test specimens prepared from compression molded sheet made according to ASTM D 4703. Thickness of test piece: a) 2 mm; b) 3 mm.

Final Remarks

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