Technical Data Sheet

# CAPILENE® SU 75 AV

## Polypropylene Impact Copolymer

### Product Description

**CAPILENE® SU 75 AV** is a polypropylene heterophasic copolymer intended for injection molding.

| | | |
|---|---|---|
| **Features:** | • Nucleated<br>• Mold release<br>• Good impact<br>• Controlled rheology | • High flow<br>• Short cycle time<br>• Low warpage |
| **Uses:** | • Thin wall packaging<br>• Boxes<br>• Crates | • Pails<br>• Toys |
| **Processing Methods:** | • Injection molding | |

| Properties | | Method | Typical Value* | Unit |
|---|---|---|---|---|
| **Physical** | | | | |
| **Melt Flow Rate** | (230°C/2.16 kg) | ISO 1133 | 44 | g/10 min |
| **Mechanical** | | | | |
| **Tensile Stress at Yield** | (50 mm/min) | ISO 527-2 | 22 | MPa |
| **Tensile Strain at Yield** | (50 mm/min) | ISO 527-2 | 6 | % |
| **Flexural Modulus** | (5 mm/min) | ISO 178 | 1150 | MPa |
| **Izod Impact Strength, notched** | (+23°C) | ISO 180 | 9 | $kJ/m^2$ |
| **Izod Impact Strength, notched** | (-20°C) | ISO 180 | 5 | $kJ/m^2$ |
| **Thermal** | | | | |
| **Vicat Softening Temperature** | (10 N) | ISO 306 | 143 | °C |
| **Heat Deflection Temperature** | (0.45 MPa) | ISO 75-2 | 90 | °C |

*Typical values; not to be construed as specifications.

### Health, Quality, Regulations and Safety

This product is not classified as dangerous substance and intended for industrial use, to produce plastic articles. Material safety data sheets, international standards certificates and other regulatory documents are available on our website. Carmel Olefins products have not been tested and therefore not validated for use in pharmaceutical/medical applications, and their suitability for these uses cannot be guaranteed. It is the customer's responsibility to test and approve their technical and regulatory suitability in order to satisfy themselves as to the particular purpose and application(s).

Carmel Olefins Ltd. POB 1468 Haifa 31014 Israel
Website: http://www.Carmel-Olefins.co.il
Email: techserv@caol.co.il

**Date: January 2024**

The information contained herein is to our knowledge accurate and reliable as of the date of publication. Carmel Olefins recommends its customers to review both the manufacturing processes and applications of Carmel Olefins products to ensure, that the products are not used for purposes they are not intended or tested for. Carmel Olefins extends no warranties and makes no representations as to the accuracy or completeness of the information contained herein and assumes no responsibility regarding the consequences of its use or for any printing errors. Our products are intended for sale to industrial and commercial customers. Data in this document relates only to the specific product and may not be valid for any combination of this product with other materials. It is the customer's responsibility to inspect and test our products in order to satisfy himself as to the suitability of the products for the customer's particular purpose. The customer is responsible for its employees' safety and the appropriate, safe and legal use, processing, handling and disposing of our products and packaging. Carmel Olefins shall not be liable for any consequential, incidental or indirect damages resulting from this statement or its use.