Technical Data Sheet

CAPILENE® QW 85 AV

Polypropylene Random Copolymer

Product Description

CAPILENE® QW 85 AV is a polypropylene random copolymer intended for transparent thin wall articles and high-speed injection molding.

Features:	• Clarified • Mold release • Controlled rheology	• Very high flow • Short cycle time • Low warpage
Uses:	• Thin wall packaging • Household articles	• Toys
Processing Methods:	• Injection molding	

Properties		Method	Typical Value*	Unit
Physical				
Melt Flow Rate	(230°C/2.16 kg)	ISO 1133	70	g/10 min
Mechanical				
Tensile Stress at Yield	(50 mm/min)	ISO 527-2	25	MPa
Tensile Strain at Yield	(50 mm/min)	ISO 527-2	12	%
Flexural Modulus	(5 mm/min)	ISO 178	1100	MPa
Izod Impact Strength, notched	(+23°C)	ISO 180	4	kJ/m^2
Thermal				
Vicat Softening Temperature	(10 N)	ISO 306	130	°C
Heat Deflection Temperature	(0.45 MPa)	ISO 75-2	75	°C
Optical				
Haze	(1 mm plaque)	ASTM D1003	10	%

*Typical values; not to be construed as specifications.

Health, Quality, Regulations and Safety

This product is not classified as dangerous substance and intended for industrial use, to produce plastic articles. Material safety data sheets, international standards certificates and other regulatory documents are available on our website. Carmel Olefins products have not been tested and therefore not validated for use in pharmaceutical/medical applications, and their suitability for these uses cannot be guaranteed. It is the customer's responsibility to test and approve their technical and regulatory suitability in order to satisfy themselves as to the particular purpose and application(s).

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Date: June 2024

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