For more information and technical assistance contact:

Chevron Phillips Chemical
P.O. Box 4910
The Woodlands, TX 77387-4910
800.231.1212

PREMIUM EXTRUSION AND RIGID PACKAGING RESINS

Marlex® 5104 Polyethylene

LOW DENSITY POLYETHYLENE (LDPE)

This autoclave, low density, ethylene homopolymer is tailored for blow molded applications that require:

- Good impact resistance
- Excellent flexibility
- Good clarity
- Good gloss
- No slip or antiblock

Typical blow molded applications for 5104 include:

- Pharmaceutical bottles
- Squeeze bottles
- Flexible toys

Typical extrusion applications for 5104 include:

- Wood-plastic composite component
- Blends to improve friction values
- Blends to enhance part flexibility
- Adhesives

This resin meets these specifications:

- ASTM D4976 - PE 113
- FDA 21 CFR 177.1520(c) 2.2, use conditions B through H per Table 2 of 21 CFR 176.170(c)
- Listed in the Drug Master File

NOMINAL PHYSICAL PROPERTIES(1)	English	SI	Method
Density	---	0.924 g/cm^3	ASTM D1505
Flow Rate (MI, 190 °C/2.16 kg)	---	1.3 g/10 min	ASTM D1238
Tensile Strength at Yield, 2 in/min, Type IV bar	2,400 psi	16 MPa	ASTM D638
Elongation at Break, 2 in/min, Type IV bar	600 %	600 %	ASTM D638
Flexural Modulus, Tangent - 16:1 span:depth, 0.5 in/min	50,000 psi	340 MPa	ASTM D790
Brittleness Temperature, Type A, Type I specimen	< -103 °F	< -75 °C	ASTM D746

1. The nominal properties reported herein are typical of the product, but do not reflect normal testing variance and therefore should not be used for specification purposes. Values are rounded. The physical properties were determined on compression molded specimens that were prepared in accordance with Procedure C of ASTM D4703, Annex A1.

Revision Date: August, 2021

Before using this product, the user is advised and cautioned to make its own determination and assessment of the safety and suitability of the product for the specific use in question and is further advised against relying on the information contained herein as it may relate to any specific use or application. It is the ultimate responsibility of the user to ensure that the product is suited and the information is applicable to the user's specific application. Chevron Phillips Chemical Company LP does not make, and expressly disclaims, all warranties, including warranties of merchantability or fitness for a particular purpose, regardless of whether oral or written, express or implied, or allegedly arising from any usage of any trade or from any course of dealing in connection with the use of the information contained herein or the product itself. The user expressly assumes all risk and liability, whether based in contract, tort or otherwise, in connection with the use of the information contained herein or the product itself. Further, information contained herein is given without reference to any intellectual property issues, as well as federal, state or local laws which may be encountered in the use thereof. Such questions should be investigated by the user.