Manufacturer website: https://www.ineos.com/businesses/ineos-olefins-polymers/

Eltex® MED 100-MG25

Product Technical Information

Polypropylene-Homopolymer for Medical & Pharmaceutical injection moulding

Benefits & Features

Eltex® MED 100-MG25 is a narrow molecular weight distribution non-nucleated polypropylene homopolymer, intended for injection moulding converting processes requiring high melt flow, fast-cycling multi-cavity tooling operations, and good dimensional stability.

Eltex® MED 100-MG25 is produced according to Good Manufacturing Practices, and is available in granular form.

Applications

Eltex® MED 100-MG25 is especially recommended for the manufacture by injection moulding of syringe and metered-dose inhaler components, Caps & Closures, thin wall containers as well as tubes, intended for the primary packaging of medical and pharmaceutical applications.

Properties	Conditions	Test Methods	Values	Units
Physical				
Melt Flow Rate	230°C/2.16Kg	ISO 1133-1	25	g/10min
Mechanical				
Flexural Modulus	23°C	ISO 178	1200	MPa
Tensile Strength at Yield	23°C	ISO 527-1,-2	32	MPa
Izod Impact Strength, notched	23°C	ISO 180/A	3.2	kJ/m²
Charpy Impact Strength, notched	23°C	ISO 179/A	2.4	kJ/m²
Thermal				
Heat Deflection Temperature	0.45 MPa	ISO 75-2	102	°C
Data should not be used for specification work				

Compliance to Regulations on Medical use

Eltex® MED 100-MG25:

- complies with European Pharmacopeia Monographs 3.1.3 and 3.1.6
- meets the requirements of the USP 29, <88> guideline concerning the biological reactivity test in vivo (so-called USP class VI)

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Storage

The product should be stored in a dry and dust free environment at temperature below 50°C. Exposure to direct sunlight should be avoided as this may lead to product deterioration. It is advised to process the product within maximum one year after delivery.

Regulatory Information

The product and uses described herein may be subject to specific requirements or limitations for use in certain applications like food contact, drinking water or medical devices. Further information may be obtained from the website www.ineos.com where a specific Regulatory Certificate is available for each grade under the heading "SDS & Regulatory Certificate".

Unless specifically indicated, the product mentioned herein is not suitable for applications in the medical or pharmaceutical sectors.

Health and Safety Information

The product described herein may require precautions in handling. The available product health and safety information for this material is contained in the Safety Data Sheet (SDS) that may be obtained from the website www.ineos.com. Before using any material, a customer is advised to consult the SDS for the product under consideration for use.

Exclusion of Liability

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