R35C-02 Polypropylene Random Copolymer

R35C-02 is a high flow rate, high clarity, lubricated random copolymer designed for high-speed injection molding of medium to thin walled parts requiring excellent clarity, fast cycle times and ease of de-nesting. Finished parts produced with R35C-02 will exhibit a bluish hue, giving a look of enhanced clarity. This material meets the requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520.

Typical Properties[1]

	Values		ASTM
	English Units	SI Units	Method
Resin			
Density	–	0.904 g/cc	**D792**
Melt Flow Rate 230°C/2.16 kg	–	35 g/10 min	**D1238**
Injection Molded Sample			
Tensile Strength (2 in/min)			**D638**
@ Yield	4,260 psi	29.4 MPa	
@ Break	2,500 psi	17.2 MPa	
Elongation (2 in/min)			**D638**
@ Yield	13.8 %	13.8 %	
@ Break	>500 %	>500 %	
Flexural Modulus			**D790A**
1% Secant	155,700 psi	1,074 MPa	
Notched Izod Impact Strength			**D256**
@ 23 C	1.14 ft-lbf/in	5.98 kJ/m^2	
@ 4 C	0.60 ft-lbf/in	3.16 kJ/m^2	
Hardness			**D785**
Rockwell R	83	83	
Vicat Softening Point	266 F	130 C	**D1525**
Deflection Temperature			**D648**
@ 66 psi (455 kPa)	172 F	78 C	
Haze, @ 23°C, 50-mil (1.3mm) plaque,			**D1003**
% Diffuse Transmittance	17 %	17 %	
Gloss at 60° angle		96 %	**D2457**

[1] Typical properties will vary and are not to be used for specifications.

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Regulatory Information

The product and uses described herein may require global product registrations and notifications for chemical inventory listings, or for use in food contact or medical devices. For further information, please refer to the Regulatory Position Statement (RPS) online at www.ineos-op.com, or call + 1-800-527-5419.

Health and Safety Information

The product described herein may require precautions in handling and use because of toxicity, flammability, or other consideration. The Material Safety Data Sheet (MSDS) contains the available product health and safety information for this material and can be found at **www.ineos-op.com**. Before using any material, a customer is advised to consult the MSDS for the product under consideration for use.

The Material Safety Data Sheet for this product contains shipping descriptions and should be consulted, before transportation, as a reference in determining the proper shipping description. If the material shipped by INEOS O&P is altered or modified, different shipping descriptions may apply and the MSDS of the original material should not be used.

For additional information, samples, pricing and availability, please contact:

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