Manufacturer website: https://www.irpc.co.th/en/

POLIMAXX

2311LCXGA4

Polypropylene Compound

Description:

2311LCXGA4 is a PP Block co-polymer with 20% Glass fiber filler for injection molding process, features medium melt flow, high flexural modulus and high heat resistance. It is suitable for auto parts and electrical appliances.

Physical Properties:	Method	Unit	Value
Melt Flow Index (2.16 kg/230°C)	ASTM D1238	g/10min.	3
Density	ASTM D792	g/cm^3	1.04
Izod Notched Impact (23°C)	ASTM D256	$Kg\text{-}cm/cm^2$	6.6
Tensile Strength at Yield (23°C)	ASTM D638	kg/cm^2	500
Elongation at Break (23°C)	ASTM D638	%	3
Flexural Strength at Yield (23°C)	ASTM D790	kg/cm^2	600
Flexural Modulus (23°C)	ASTM D790	$\times 10^4 kg/cm^2$	4.7
Rockwell Hardness (23°C)	ASTM D785	R-Scale	97
Heat Distortion Temperature (4.6 kg/cm²)	ASTM D648	°C	158

Processing Technique

Drying Temperature: 80-85°C, 2-3 hrs

Processing Temperature: 190-240°C

However, the actual processing conditions depend on mold design, power of machine, screw configurations and other environments.

Remark: The values presented on the above are typical laboratory average, not to be construed as specifications and may vary within moderate ranges. The applicability or the accuracy of this information or the suitable of our products cannot be guaranteed because the conditions of use on the part or our uses are beyond our control.

Product Data sheet

REV. 20110701

IRPC
บริษัท ไออาร์พีซี จำกัด (มหาชน)
555/2 ศูนย์เอนเนอร์ยี่คอมเพล็กซ์ อาคาร บี ชั้น 6 ถนนวิภาวดีรังสิต แขวงจตุจักร เขตจตุจักร กรุงเทพฯ 10900 โทร. +66(0) 2649-7000 ,66(0)2649-7777 แฟกซ์: +66(0)2649-7002
IRPC Public Company Limited
555/2 Energy Complex Building B, 6th Floor, Vibhavadi Rangsit Road, Chatuchak, Bangkok 10900 THAILAND. TEL: +66(0)2649-7000 ,66(0)2649-7777 FAX: +66(0)2649-7002 www.irpc.co.th, www.irpcmarket.com

Manufacturer website: https://www.irpc.co.th/en/