Manufacturer website: https://www.irpc.co.th/en/

TECHNICAL DATA SHEET
REV20240101

POLIMAXX

3325M

Polypropylene Random Copolymer / Extrusion CPP Film

PRODUCT DESCRIPTION

3325M is a Polypropylene Random Copolymer resin with the characteristic of high clarity and soft touch as seal layer for CPP film extrusion process.

INDUSTRY

- Packaging CPP film
- Laminate CPP film

PRODUCT FEATURE

- Soft touch properties
- High clarity
- Without optical brightener
- Odorless

REGULATION COMPLIANCE

- FDA US CFR 177.1520
- Commission Regulation (EU) No. 10/2011
- RoHS Directive 2011/65/EU
- REACH Regulation (EC) No.1907/2006
- HALAL

PHYSICAL PROPERTIES	TEST METHOD	UNIT	VALUE*
Melt Flow Rate (2.16 kg/230°C)	ASTM D1238	g/10 min	8.0
Density (23°C)	ASTM D792	g/cm^3	0.90
MECHANICAL PROPERTIES			
Tensile Strength at Yield (3.2 mm, 5 mm/min)	ASTM D638	MPa	26
Elongation at Yield	ASTM D638	%	13
Flexural Modulus (1% Secant, 6.4 mm, 2.5 mm/min)	ASTM D790	MPa	800
Izod Notched Impact Strength (6.4 mm, 23°C)	ASTM D256	J/m	25
HARDNESS PROPERTY			
Rockwell Hardness	ASTM D785	R-Scale	80
THERMAL PROPERTY			
Heat Distortion Temperature 0.455 Mpa)	ASTM D648	°C	75
OPTICAL PROPERTY			
Haze**	ASTM D1003	%	2.0
Gloss (20°)	ASTM D2457	Gloss unit	125

*The properties can vary significantly depending on the incoming source and supply capability.
** 40 micron film, cooling water temperature 25°C, was analyzed by IRPC's laboratory from production record.

Remark: The values presented above are typical laboratory, not to be construed as specifications and may vary within moderate ranges. The applicability or accuracy of this information or the suitability of our products cannot be guaranteed because users' conditions of use are beyond our control.

IRPC Public Company Limited | 555/2 Energy Complex, Building B, 6th Floor, Vibhavadi Rangsit Rd., Chatuchak, Bangkok 10900 THAILAND.
HTTPS://POLIMAXX.IRPC.CO.TH | TEL : +66(0) 765-7000

Manufacturer website: https://www.irpc.co.th/en/

Manufacturer website: https://www.irpc.co.th/en/

TECHNICAL DATA SHEET
REV20240101

POLIMAXX

3325M

Polypropylene Random Copolymer / Extrusion CPP Film

PROCESSING TECHNIQUE

Barrel Temperature	200 - 230°C
Die Temperature	230 - 250°C
Chill Roll Temperature	20 - 25°C

*However, the actual processing conditions depend on mold design, power of machine, equipment and other environments.

PRODUCT PACKAGING

- 25 kg loose bag

For further information, contact the IRPC's sales representative.

STORAGE

The resin should be stored in a dry location with good housekeeping practices during storage, transferring and handling. Process enclosures and adequate ventilation should be used to avoid excessive dust accumulation. Resin should be protected from direct sunlight, temperatures above 38°C (100°F) and high atmospheric humidity during storage. Higher storage temperatures may reduce the storage time. The container should be kept closed to prevent contamination. For the additional recommended storage conditions, please refer to SDS.

SAFETY

This product is not classified as hazardous material for more information please refer to safety data sheet.

RECYCLING

It is an undisputed fact that the product can be recycled or disposed of without any problem.

DISCLAIMER

The data indicated above are the results of IRPC's examinations, knowledge and correspond to the state of the art as of the date of publication and the data refers to the state of the related laws and regulations as of the date of issue. This information will expire after a break in delivery lasting more than 12 (twelve) months or in case of regulatory changes. This "Statement" is provided and subjected to IRPC's terms and conditions and IRPC reserves the right, in its sole discretion, to amend the product specification(s) at any time. This "Statement" is not intended and shall not be construed as specification, warranty, expressed or implied, or representation of any kind that IRPC would have any legal responsibility or liability. The applicability, accuracy, completeness, reliability, usability, availability, validity with respect to the data or information under this Statement and/or the suitability of IRPC's products cannot be guaranteed for any purpose. IRPC gives no guarantees or makes no warranties of any kind, express or implied, including, but not limited to, any warranties of merchantability, satisfactory quality, non-infringement or fitness for a particular purpose, whether arising by operation of law or otherwise. In the case that IRPC's products are used in combination with other materials, no liability admitted. When not utilized in combination with any third-party products, the information mentioned above refers only to IRPC's products. It is the customer's responsibility to inspect and test IRPC's products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer shall be responsible for the appropriate, safe and legal use, processing and handling of IRPC's products. IRPC shall not be liable for any false, inaccurate, inappropriate or incomplete data or information presented on this Statement. Please do not hesitate to ask IRPC for new information if needed. All terms and conditions regarding the supply of IRPC's products shall be subjected to IRPC's Policy. In the event that any dispute arises, IRPC's decision is final and not subject to appeal.

IRPC Public Company Limited | 555/2 Energy Complex, Building B, 6th Floor, Vibhavadi Rangsit Rd., Chatuchak, Bangkok 10900 THAILAND.
HTTPS://POLIMAXX.IRPC.CO.TH | TEL : +66(0) 765-7000

Manufacturer website: https://www.irpc.co.th/en/