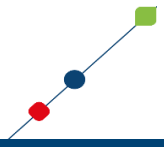
DATASHEET

ASTM Property



LOTTE CHEMICAL

Grade	2600J
Product	HDPE

General Information

Key Features	- For Injection Molding - Good stiffness, High Fluidity
Applications	Thin Walled Product, Crate, Housewares, etc.

Item	Measuring Method	Unit	Value
	Physical		
Melt Flow Index	ASTM D1238	g/10min	20.0
Density	ASTM D1505	g/㎤	0.959
	Mechanical		
Tensile Stress (Yield)	ASTM D638	kgf/㎠	240
Tensile Strain (Break)	ASTM D638	%	≥300
Flexural Modulus	ASTM D790	kgf/㎠	12,500
	Impact		
Izod Impact Strength(notched) (23℃)	ASTM D256	kgf·㎝/㎝	4
	Thermal		
VICAT Softening Temperature	ASTM D1525	℃	120
	Additional Properties		
ESCR	ASTM D1693	F50hr	2

1. Physical Properties : these are not to be construed as specifications
2. ISO 9001, 14001, /TS 16949

* The last update date : 2021/10/01