Technical Data Sheet

Alathon M6028

High Density Polyethylene

Product Description

Alathon M6028 is a homopolymer that is warp resistant, exhibits excellent toughness, stiffness and color as well as low odor and good processing stability. Typical applications include hardware items and heavy wall moldings.

Regulatory Status

For regulatory compliance information, see *Alathon* M6028 Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS).

Status	Commercial: Active
Availability	North America
Application	Industrial
Market	Rigid Packaging
Processing Method	Injection Molding

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
Physical					
Melt Flow Rate, (190 °C/2.16 kg)	2.8	g/10 min	2.8	g/10 min	ASTM D1238
Density, (23 °C)	0.958	g/cm³	0.958	g/cm³	ASTM D1505
Bulk Density	37-39	lb/ft³	593-625	kg/m³	ASTM D1895
Spiral Flow	6.4	in	16.3	cm	LYB Method
Mechanical					
Flexural Modulus					
(1% Secant)	186000	psi	1280	MPa	ASTM D790
(2% Secant)	153000	psi	1050	MPa	ASTM D790
Flexural Young's Modulus	203000	psi	1400	MPa	ASTM D790
Tensile Modulus, (1% Secant)	116000	psi	800	MPa	ASTM D638
Tensile Young's Modulus	137000	psi	945	MPa	ASTM D638
Tensile Stress at Break, (23 °C)	4510	psi	31.1	MPa	ASTM D638
Tensile Stress at Yield, (23 °C)	4120	psi	28.4	MPa	ASTM D638
Tensile Elongation at Break, (23 °C)	>1000	%	>1000	%	ASTM D638
Tensile Elongation at Yield, (23 °C)	10	%	10	%	ASTM D638
Impact					
Notched Izod Impact Strength, (23 °C)	2.68	ft-lb/in	143	J/m	ASTM D256
Unnotched Impact Strength, (-18 °C)	No Break		No Break		ASTM D4812
Hardness					
Shore Hardness, (Shore D, max)	71		71		ASTM D2240
Thermal					
Vicat Softening Temperature	264	°F	129	°C	ASTM D1525
Low Temperature Brittleness, F_{50}	<-105	°F	<-76	°C	ASTM D746
Deflection Temperature Under Load, (66 psi, Unannealed)	167	°F	75	°C	ASTM D648

Manufacturer website: https://www.lyondellbasell.com/en/

Melting Temperature	271.0 °F	132.8 °C	ASTM D3418
Crystallization Temperature	240.8 °F	116.0 °C	ASTM D3418

Notes

Conditions of Tensile Stress and Elongation values are: 50 mm/min, Type IV specimen.

Conditions of Flexural Modulus values are: 0.5 inches/min or 12.5 mm/min.

Spiral Flow measures the number of inches of flow produced when molten resin is injected into a long, spiral channel (0.0625" insert), at a constant injection pressure of 1000 psi with a melt temperature of 440 °F.

Deflection Temperature Under Load and Low Temperature Brittleness data are for control and development work and are not intended for use in design or predicting performance at elevated or sub-ambient temperatures.

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

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