Technical Data Sheet

Alathon M6580V

High Density Polyethylene

Product Description

Alathon M6580V is a narrow molecular weight distribution homopolymer that enhances processing and stiffness, exhibits excellent color, low odor and good processing stability. Typical applications include cases, crates, trays, tote bins and open-head pails.

Regulatory Status

For regulatory compliance information, see *Alathon* M6580V Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS).

Status	Commercial: Active
Availability	North America
Application	Crates; Pallets/Trays/Tote Bins
Market	Rigid Packaging
Processing Method	Injection Molding

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
Physical					
Melt Flow Rate, (190 °C/2.16 kg)	8.2	g/10 min	8.2	g/10 min	ASTM D1238
Density, (23 °C)	0.965	g/cm³	0.965	g/cm³	ASTM D1505
Bulk Density	33-37	lb/ft³	529-593	kg/m³	ASTM D1895
Spiral Flow	9.9	in	25.1	cm	LYB Method
Mechanical					
Flexural Modulus					
(1% Secant)	240000	psi	1650	MPa	ASTM D790
(2% Secant)	204000	psi	1410	MPa	ASTM D790
Flexural Young's Modulus	257000	psi	1770	MPa	ASTM D790
Tensile Modulus, (1% Secant)	144000	psi	993	MPa	ASTM D638
Tensile Young's Modulus	180000	psi	1240	MPa	ASTM D638
Tensile Stress at Break, (23 °C)	4500	psi	31.0	MPa	ASTM D638
Tensile Stress at Yield, (23 °C)	4650	psi	32.1	MPa	ASTM D638
Tensile Elongation at Break, (23 °C)	16	%	16	%	ASTM D638
Tensile Elongation at Yield, (23 °C)	7	%	7	%	ASTM D638
Impact					
Notched Izod Impact Strength, (23 °C)	0.68	ft-lb/in	36	J/m	ASTM D256
Unnotched Impact Strength, (-18 °C)	No Break		No Break		ASTM D4812
Hardness					
Shore Hardness, (Shore D, max)	73		73		ASTM D2240
Thermal					
Vicat Softening Temperature	267	°F	131	°C	ASTM D1525
Low Temperature Brittleness, F_{50}	-99.0	°F	-72.8	°C	ASTM D746
Deflection Temperature Under Load, (66 psi, Unannealed)	181.0	°F	82.8	°C	ASTM D648

Melting Temperature	272.1 °F	133.4 °C	ASTM D3418
Crystallization Temperature	244.0 °F	117.8 °C	ASTM D3418

Notes

Conditions of Tensile Stress and Elongation values are: 50 mm/min, Type IV specimen.

Conditions of Flexural Modulus values are: 0.5 inches/min or 12.5 mm/min.

Conditions of Tensile Modulus values are: 50 mm/min, Type I Specimen.

Spiral Flow measures the number of inches of flow produced when molten resin is injected into a long, spiral channel (0.0625" insert), at a constant injection pressure of 1000 psi with a melt temperature of 440 °F.

Deflection Temperature Under Load and Low Temperature Brittleness data are for control and development work and are not intended for use in design or predicting performance at elevated or sub-ambient temperatures.

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

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