Technical Data Sheet

*Circulen*Recover LR7320R

High Density Polyethylene

Product Description

The *Circulen*Recover LR7320R is a pelletized high density polyethylene containing 75% post consumer recycled resin (PCR resin) selected by customers for extrusion blow molding applications that require high PCR content with an excellent balance of stiffness and environmental stress crack resistance. Typical applications include containers for bleach detergent, household chemicals, and personal care products.

Regulatory Status

For regulatory compliance information, see *Circulen*Recover LR7320R Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS). To obtain copies of these documents, please contact your LyondellBasell product safety representative.

Status	Commercial: Active
Availability	North America
Application	Bottles For Consumer Goods; Bottles for Industrial Use; General Sheet Extrusion
Market	Rigid Packaging
Processing Method	Extrusion Blow Molding; Sheet and Profile Extrusion
Attribute	Excellent Processability

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
Physical					
Melt Flow Rate					
(190 °C/2.16 kg)	0.25	g/10 min	0.25	g/10 min	ASTM D1238
(190 °C/21.6 kg)	33	g/10 min	33	g/10 min	ASTM D1238
Density, (23 °C)	0.959	g/cm³	0.959	g/cm³	ASTM D1505
Mechanical					
Flexural Modulus, (1% Secant)	225000	psi	1550	MPa	ASTM D790
Tensile Strength at Yield	4000	psi	27.6	MPa	ASTM D638
Tensile Elongation at Break	>500	%	>500	%	ASTM D638
Environmental Stress Crack Resistance, F_{50} (100% Igepal®, Cond B)	55	hr	55	hr	ASTM D1693
Impact					
Tensile Impact Strength	128	ft-lb/in²	269	kJ/m²	ASTM D1822
Hardness					
Shore Hardness, (Shore D)	67		67		ASTM D2240
Thermal					
Vicat Softening Temperature	259	°F	126	°C	ASTM D1525
Low Temperature Brittleness, F_{50}	<-105	°F	<-76	°C	ASTM D746
Deflection Temperature Under Load, (66 psi, Unannealed)	167	°F	75	°C	ASTM D648

Manufacturer website: https://www.lyondellbasell.com/en/

Notes

Igepal® is a registered trademark of Rhodia.

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

© LyondellBasell Industries Holdings, B.V. 2026

Disclaimer

Information in this document is accurate to the best of our knowledge at the date of publication. The document is designed to provide users general information for safe handling, use, processing, storage, transportation, disposal and release and does not constitute any warranty or quality specification, either express or implied, including any warranty of merchantability or fitness for any particular purpose. Users shall determine whether the product is suitable for their use and can be used safely and legally.

In addition to any prohibitions of use specifically noted in this document, LyondellBasell may further prohibit or restrict the sale of its products into certain applications. For further information, please contact a LyondellBasell representative.

Trademarks

The Trademark referenced within the product name is owned or used by the LyondellBasell family of companies.