Technical Data Sheet

Hostalen CRP 100 RESIST CR orange

High Density Polyethylene

Product Description

Hostalen CRP 100 RESIST CR orange is a high density polyethylene (HDPE), orange colored similar to RAL 1033 with high melt viscosity for extrusion, injection and compression molding. The compound fulfills the material requirements of EN 1555-1 and ISO 4437-1. The product is additionally classified as PE 100-RC and provides a very good long term hydrostatic strength. Especially developed for non-conventional pipe installations methods the product has a superior resistance to slow crack growth.
It fulfills the material requirements of PAS 1075:2009-04.
Designation according to ISO 1872-1: PE,EACHL,50-T003

Regulatory Status

This grade is not intended for medical, pharmaceutical, food and drinking water applications.

Status	Commercial: Active
Availability	Asia-Pacific; Australia and New Zealand; Europe; South & Central America
Application	Gas Pipe
Market	Pipe
Processing Method	Pipe
Attribute	Good ESCR (Environmental Stress Cracking Resistance)

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate			
(190 °C/5.0 kg)	0.25	g/10 min	ISO 1133-1
(190 °C/21.6 kg)	7.3	g/10 min	ISO 1133-1
Density	0.950	g/cm³	ISO 1183-1
Mechanical			
Flexural Creep Modulus			
(4-point loading / 1 min)	1100	MPa	DIN 16841
(4-point loading / 24 hr)	560	MPa	DIN 16841
(4-point loading / 2000 hr)	330	MPa	DIN 16841
Tensile Modulus, (23 °C)	1050	MPa	ISO 527-1, -2
Tensile Creep Modulus			
(1 hr / 2 MPa)	850	MPa	ISO 899-1
(1000 hr / 2 MPa)	360	MPa	ISO 899-1
Tensile Stress at Yield, (23 °C, 50 mm/min)	23	MPa	ISO 527-1, -2
Tensile Strain at Break, (23 °C)	650	%	ISO 527-1, -2
Tensile Strain at Yield, (23 °C, 50 mm/min)	9	%	ISO 527-1, -2
Strain Hardening Modulus (SHT), (80°C / 0.3mm thickness)	>=53	MPa	ISO 18488
Cracked Round Bar Test (CRB), (23°C/ 14*1.4 mm/12.5 MPa)	>=1.5	Mill. Cycles	ISO 18498
MRS Classification	10	MPa	ISO 9080

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FNCT, (4.0 MPa, 2% Arkopal N100, 80 °C)	>=8760	hr	ISO 16770
Accelerated FNCT			
(4 MPa, 6.67% Dehyton PL, 90°C)	550	hr	ISO 16770
(5 MPa, 6.67% Dehyton PL, 90°C)	300	hr	ISO 16770
Impact			
Charpy Impact Strength - Notched			
(23 °C)	26	kJ/m²	ISO 179-1/1eA
(-30 °C)	13	kJ/m²	ISO 179-1/1eA
Hardness			
Shore Hardness, (Shore D, 3 sec)	62		ISO 868
Thermal			
Vicat Softening Temperature, (B50)	74	°C	ISO 306
Oxidation Induction Time, (210 °C)	30	min	ISO 11357-6
DSC Melting Point	129	°C	DSC
Thermal Conductivity, (23 °C)	0.42	W/m*K	EN ISO 22007-2
Additive			
Pigment Dispersion, (Microtome Cut)	<=3		ISO 18553
Rating of Appearance	<=B		ISO 18553
Conformance Testing			
Notched Pipe Test, (80 °C, 4.6 MPa)	8760	hr	ISO 13479
Accel. Notched Pipe Test (ANPT), (80°C, 4.6 MPa, 2% Arkopal N100)	300	hr	ISO 13479

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Users should determine the conditions necessary to obtain optimum product properties and suitability of the product for the intended application.

Recommended melt temperatures: 190 °C to 230 °C.

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Further Information

Health and Safety:

The resin is manufactured to the highest standards, but special requirements apply to certain applications such as food end-use contact and direct medical use. For specific information on regulatory compliance contact your local representative.

Workers should be protected from the possibility of skin or eye contact with molten polymer. Safety glasses are suggested as a minimal precaution to prevent mechanical or thermal injury to the eyes.

Molten polymer may be degraded if it is exposed to air during any of the processing and off-line operations. The products of degradation may have an unpleasant odor. In higher concentrations they may cause irritation of the mucus membranes. Fabrication areas should be ventilated to carry away fumes or vapours. Legislation on the control of emissions and pollution prevention should be observed.

The resin will burn when supplied with excess heat and oxygen. It should be handled and stored away from contact with direct flames and/or ignition sources. While burning, the resin contributes high heat and may generate a dense black smoke.

Recycled resins may have previously been used as packaging for, or may have otherwise been in contact with, hazardous goods. Converters are responsible for taking all necessary precautions to ensure that recycled resins are safe for continued use.

For further information about safety in handling and processing please refer to the Safety Data Sheet.

Conveying:

Conveying equipment should be designed to prevent production and accumulation of fines and dust particles that are contained in polymer resins. These particles can under certain conditions pose an explosion hazard. Conveying systems should be grounded, equipped with adequate filters and regularly inspected for leaks.

Storage:

The resin is packed in 25 kg bags, octabins or bulk containers protecting it from contamination. If it is stored under certain conditions, i. e. if there are large fluctuations in ambient temperature and the atmospheric humidity is high, moisture may condense inside the packaging. Under these circumstances, it is recommended to dry the resin before use. Unfavorable storage conditions may also intensify the resin's slight characteristic odor.

Resin should be protected from direct sunlight, temperatures above 40°C and high atmospheric humidity during storage. Higher storage temperatures may reduce the storage time.

The information submitted is based on our current knowledge and experience. In view of the many factors that may affect processing and application, these data do not relieve processors of the responsibility of carrying out their own tests and experiments; neither do they imply any legally binding assurance of certain properties or of suitability for a specific purpose. This information does not remove the obligation of the customer to inspect the material on arrival and notify us of any faults immediately. It is the responsibility of those to whom we supply our products to ensure that any proprietary rights and existing laws and legislation are observed.

Company Information

For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

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