Technical Data Sheet

Hifax TKS 428P E1 C11306

Polypropylene Compounds

Product Description

Hifax TKS 428P E1 C11306 is an unfilled PP copolymer, with excellent impact/stiffness balance, good flowability, very good surface appearance, very good UV resistance and excellent processability. Formula is improved to offer better aspect, especially on tiger stripes. Advanced technologies allowed for a significant reduction of mineral filler which contributed to the reduction of final part weight. Please contact lyondellbasell for shrinkage recommendations. The product is available in different color matched, pellet form. This grade is delivered in C11306 color version.

Regulatory Status

For regulatory compliance information, see *Hifax* TKS 428P E1 C11306 Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS).

This grade is not intended for medical, pharmaceutical, food and drinking water applications.

Status	Commercial: Active
Availability	Europe
Application	Bumpers; Exterior Automotive Applications
Market	Automotive
Processing Method	Injection Molding
Attribute	Good Flow; Good Processability; Good UV Resistance; Low Density

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	10	g/10 min	ISO 1133-1
Density, (23 °C)	0.91	g/cm³	ISO 1183-1/A
Mechanical			
Flexural Modulus, (23 °C, Tech. A)	1100	MPa	ISO 178/A1
Tensile Stress at Yield, (23 °C)	17	MPa	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched			
(23 °C)	45	kJ/m²	ISO 179-1/1eA
(-30 °C)	6	kJ/m²	ISO 179-1/1eA
Thermal			
Vicat Softening Temperature, (A50)	130	°C	ISO 306
Deflection Temperature Under Load, (1.80 MPa, Unannealed)	50	°C	ISO 75A-1, -2

Manufacturer website: https://www.lyondellbasell.com/en/

Notes

These are typical property values not to be construed as specification limits.

Availability indicates the region where the material is produced. For importation or demand of a local equivalent grade, please contact our Sales Representatives.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

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