Technical Data Sheet

Hifax TRC 280X BLACK

Polypropylene Compounds

Product Description

Hifax TRC 280X BLACK is a 30% talc filled PP copolymer, with high stiffness, good impact resistance, low CLTE and low shrinkage.

Regulatory Status

For regulatory compliance information, see *Hifax* TRC 280X BLACK Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS).

This grade is not intended for medical, pharmaceutical, food and drinking water applications.

Status	Commercial: Active
Availability	Europe
Application	Exterior Trim
Market	Automotive
Processing Method	Injection Molding
Attribute	CAE data available: See "Notes"; Excellent Stiffness; Paintable

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	20	g/10 min	ISO 1133-1
Density, (23 °C)	1.14	g/cm³	ISO 1183-1/A
Mechanical			
Flexural Modulus, (23 °C, Tech. A)	2600	MPa	ISO 178/A1
Tensile Stress at Yield, (23 °C)	22	MPa	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched			
(23 °C)	10	kJ/m²	ISO 179-1/1eA
(-40 °C)	1.5	kJ/m²	ISO 179-1/1eA
Notched Izod Impact Strength			
(23 °C)	10	kJ/m²	ISO 180/1A
(-40 °C)	2	kJ/m²	ISO 180/1A
Thermal			
Deflection Temperature Under Load, (0.45 MPa, Unannealed)	115	°C	ISO 75B-1, -2

Manufacturer website: https://www.lyondellbasell.com/en/

Notes

These are typical property values not to be construed as specification limits.

Availability indicates the region where the material is produced. For importation or demand of a local equivalent grade, please contact our Sales Representatives.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

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