Technical Data Sheet

Hifax TYC 1235X E BLACK

Polypropylene Compounds

Product Description

Hifax TYC 1235X E BLACK is a talc filled PP copolymer, with high melt flow rate, excellent surface appearance and good impact resistance. This grade is delivered in black color. This Data Sheet is giving general properties.

Regulatory Status

For regulatory compliance information, see *Hifax* TYC 1235X E BLACK Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS).

This grade is not intended for medical, pharmaceutical, food and drinking water applications.

Status	Commercial: Active
Availability	Europe
Application	Exterior Trim
Market	Automotive
Processing Method	Injection Molding
Attribute	CAE data available: See "Notes"; Good Impact Resistance; High Flow; Pleasing Surface Appearance

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	31	g/10 min	ISO 1133-1
Density, (23 °C)	1.12	g/cm³	ISO 1183-1/A
Mechanical			
Flexural Modulus, (23 °C, Tech. A)	2400	MPa	ISO 178/A1
Flexural Strength, (23 °C, Tech. A)	30	MPa	ISO 178/A1
Tensile Strength, (23 °C)	20	MPa	ISO 527-1, -2
Impact			
Notched Izod Impact Strength			
(23 °C)	27	kJ/m²	ISO 180/1A
(-30 °C)	3.5	kJ/m²	ISO 180/1A
Thermal			
Deflection Temperature Under Load, (1.80 MPa, Unannealed)	65	°C	ISO 75A-1, -2

Manufacturer website: https://www.lyondellbasell.com/en/

Notes

These are typical property values not to be construed as specification limits.

Availability indicates the region where the material is produced. For importation or demand of a local equivalent grade, please contact our Sales Representatives.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

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