Technical Data Sheet

Polyflam RIPP 4000 OSD SF GRY64540

Polypropylene Copolymer

Product Description

Flame-retardant PP-Copolymer, halogenfree, optimized smoke density

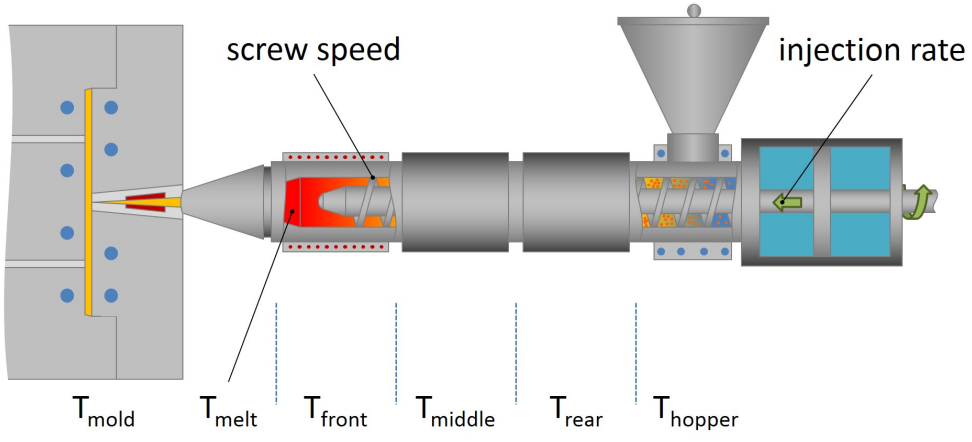
Regulatory Status

For regulatory compliance information, see *Polyflam* RIPP 4000 OSD SF GRY64540 Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS).

Status	Commercial: Active
Availability	Europe
Processing Method	Injection Molding
Attribute	Copolymer; Good Processability; Halogen Free; UL Listed under File Numbers E86615 / E132739 / E31765
Additive	Flame Retardant
Resin ID	PP FR(40)

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (230 °C/2.16 kg)	6.0	cm³/10 min	ISO 1133
Density, (Method A)	1.08	g/cm³	ISO 1183
Mechanical			
Tensile Modulus, (1 mm/min, Type 1A)	1900	MPa	ISO 527-1
Tensile Strain at Yield, (Type 1A, 50 mm/min)	2.5	%	ISO 527-2
Nominal Tensile Strain at Break, (50 mm/min, Type 1A)	18	%	ISO 527-2
Flexural Modulus, (2.0 mm/min)	2100	MPa	ISO 178
Flexural Stress, (2.0 mm/min, 3.5%)	28.0	MPa	ISO 178
Tensile Stress at Yield, (Type 1A, 50 mm/min)	17.0	MPa	ISO 527-2
Tensile Stress at Break, (Type 1A, 50 mm/min)	13.0	MPa	ISO 527-2
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	2.3	kJ/m²	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	1.6	kJ/m²	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	70	kJ/m²	ISO 179
(-30 °C, Type 1, Edgewise)	14	kJ/m²	ISO 179
Thermal			
Vicat Softening Temperature			
(A (10N), 50 °C/h)	147	°C	ISO 306
(B (50N), 50 °C/h)	78.0	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa)	108	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	59.0	°C	ISO 75-2/A
Electrical			

Comparative Tracking Index (CTI)	600	V	IEC 60112
Flammable			
Burning Rate			
(2.00 mm, Self-Extinguishing)	0.0	mm/min	ISO 3795
(2.00 mm, Self-Extinguishing)	0.0	mm/min	FMVSS 302
Glow Wire Flammability Index			
(0.75 mm)	960	°C	IEC 60695-2-12
(1.5 mm)	960	°C	IEC 60695-2-12
(3.0 mm)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature			
(0.75 mm)	725	°C	IEC 60695-2-13
(1.5 mm)	725	°C	IEC 60695-2-13
(3.0 mm)	725	°C	IEC 60695-2-13
UL Information			
Flammability Classification			
(0.75 mm)	V-0		IEC 60695-11-10, -20
(1.5 mm)	V-0		IEC 60695-11-10, -20
(3.0 mm)	V-0		IEC 60695-11-10, -20



Injection Parameters	Nominal Value	Units
Drying Temperature	70 to 80	°C
Drying Time	2.0 to 4.0	hr
Rear Temperature	180	°C
Middle Temperature	200	°C
Front Temperature	210	°C
Nozzle Temperature	220	°C
Processing (Melt) Temp	180 to 220	°C
Mold Temperature	40 to 80	°C
Screw Speed	<300	mm/sec
Holding Pressure	40.0 to 90.0	MPa
Back Pressure	5.00 to 10.0	MPa
Injection Pressure	80.0 to 120	MPa
Injection Rate	Slow-Moderate	

Cushion	<5.00	mm

Notes

These are typical property values not to be construed as specification limits.

Processing notes

Melt contacting surfaces should be made of a high quality, corrosive resistant steel. Positive experiences have been made with steel qualities containing > 12% chromium.

Avoid processing at very barrel high temperatures or above the recommended melt temperature range as this can increase risk of deposit onto the tool surfaces. Avoid long residence times. At start and end of production, it is recommended to purge clean with non-flame retardant polymer or a polyolefin.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

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