Technical Data Sheet

Polyfort PPC HI K1888 NAT

Polypropylene Copolymer

Product Description

High impact PP copolymer, suitable for injection molding and extrusion

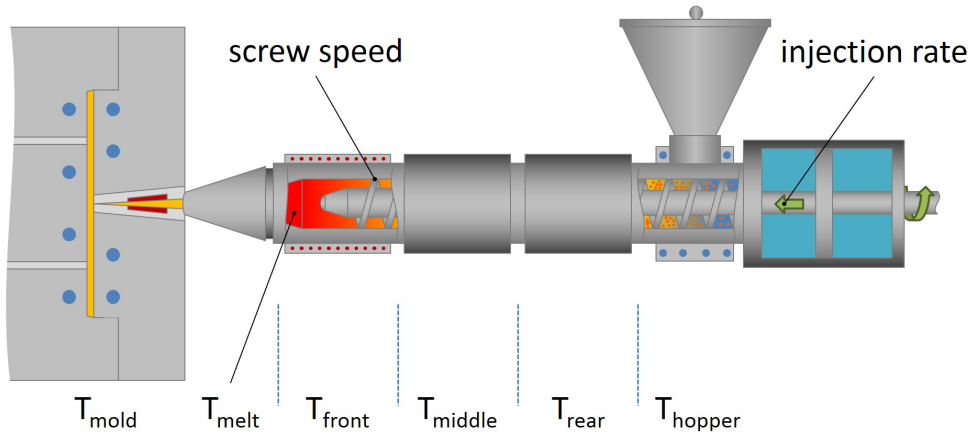
Regulatory Status

For regulatory compliance information, see *Polyfort* PPC HI K1888 NAT Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS).

Status	Commercial: Active
Availability	Africa-Middle East; Asia-Pacific; Europe; Latin America; North America
Processing Method	Extrusion; Injection Molding
Attribute	Copolymer; High Impact Resistance

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (250 °C/5.0 kg)	3.0	cm³/10 min	ISO 1133
Density, (Method A)	0.900	g/cm³	ISO 1183
Mechanical			
Tensile Modulus, (1 mm/min, Type 1A)	1000	MPa	ISO 527-1
Tensile Strain at Yield, (Type 1A, 50 mm/min)	12	%	ISO 527-2
Tensile Stress at Yield, (Type 1A, 50 mm/min)	20.0	MPa	ISO 527-2
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	66	kJ/m²	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	4.0	kJ/m²	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	No Break		ISO 179
(-30 °C, Type 1, Edgewise)	No Break		ISO 179
Thermal			
Vicat Softening Temperature, (B (50N), 50 °C/h)	58.0	°C	ISO 306
Electrical			
Surface Resistivity	>1.0E+15	ohm	IEC 60093
Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1
Flammable			
Burning Rate			
(2.00 mm)	<100	mm/min	ISO 3795
(2.00 mm)	<100	mm/min	FMVSS 302
UL Information			
Flammability Classification, (1.6 mm)	HB		IEC 60695-11-10, -20

Manufacturer website: https://www.lyondellbasell.com/en/



Injection Parameters	Nominal Value	Units
Drying Temperature	80	°C
Drying Time	2.0 to 3.0	hr
Processing (Melt) Temp	220 to 260	°C
Mold Temperature	30 to 60	°C
Injection Rate	Moderate-Fast	

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

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