Technical Data Sheet

Pro-fax 8623

Polypropylene, Impact Copolymer

Product Description

Pro-fax 8623 very high impact polypropylene copolymer is available in pellet form. This resin is typically used in extrusion and injection molding applications and offers excellent cold temperature impact resistance.

ASTM and ISO-based versions of the technical data sheet are available for *Pro-fax* 8623.

Regulatory Status

For regulatory compliance information, see *Pro-fax* 8623 Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS).

Status	Commercial: Active
Availability	North America
Application	Automotive Parts; Opaque Containers
Market	Automotive
Processing Method	Injection Molding; Sheet and Profile Extrusion; Thermoforming
Attribute	Low Temperature Impact Resistance

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
Physical					
Melt Flow Rate, (230 °C/2.16 kg)	1.5	g/10 min	1.5	g/10 min	ASTM D1238
Density, (23 °C)	0.90	g/cm³	0.90	g/cm³	ASTM D792
Mechanical					
Flexural Modulus					
(0.05 in/min, 1% Secant, Procedure A)	150000	psi			ASTM D790
(1.3 mm/min, 1% Secant, Procedure A)			1030	MPa	ASTM D790
Tensile Strength at Yield					
(2 in/min)	3400	psi			ASTM D638
(50 mm/min)			23	MPa	ASTM D638
Tensile Elongation at Yield	9	%	9	%	ASTM D638
Impact					
Notched Izod Impact Strength					
(73 °F, Method A)	No Break				ASTM D256
(23 °C, Method A)			No Break		ASTM D256
Thermal					
Deflection Temperature Under Load					
(66 psi, Unannealed)	170	°F			ASTM D648
(0.45 MPa, Unannealed)			77	°C	ASTM D648

Manufacturer website: https://www.lyondellbasell.com/en/

Notes

These are typical property values not to be construed as specification limits.

Automotive Specifications

- FCA MS-DB500 CPN 4002
- Ford ESA-M4D472-A
- Ford ESB-M4D308-A

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

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