Technical Data Sheet

Hostacom HBC 327L NAT

Polypropylene Compounds

Product Description

Hostacom HBC 327L NAT is a mineral filled PP homopolymer with low melt flow rate.
The product is UL listed.

Regulatory Status

For regulatory compliance information, see *Hostacom* HBC 327L NAT Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS).

Status	Commercial: Active
Availability	Europe
Application	Structural Parts; White Goods
Market	Electrical / Electronics
Processing Method	Injection Molding
Attribute	CAE data available: See "Notes"; Good Impact Resistance; Low Flow; UL Listed under File Numbers E86615 / E132739 / E31765

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/5.0 kg)	8.5	g/10 min	ISO 1133-1
Melt Volume Flow Rate, (230 °C/5.0 kg)	9	cm³/10 min	ISO 1133-1
Density, (23 °C)	1.14	g/cm³	ISO 1183-1/A
Mechanical			
Flexural Modulus, (23 °C, Tech. A)	3800	MPa	ISO 178/A1
Tensile Modulus, (23 °C)	3400	MPa	ISO 527-1, -2
Tensile Stress at Yield, (23 °C)	33	MPa	ISO 527-1, -2
Tensile Strain at Yield, (23 °C)	5	%	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched			
(23 °C)	4	kJ/m²	ISO 179-1/1eA
(0 °C)	2.2	kJ/m²	ISO 179-1/1eA
Charpy Impact Strength - Unnotched			
(23 °C)	40	kJ/m²	ISO 179-1/1eU
(0 °C)	18	kJ/m²	ISO 179-1/1eU
Thermal			
Vicat Softening Temperature, (B50)	92	°C	ISO 306
Flammable			
Flame Rating - UL			
(1.5 mm)	HB		UL 94
(3.0 mm)	HB		UL 94

Product

Manufacturer website: https://www.lyondellbasell.com/en/

Notes

These are typical property values not to be construed as specification limits.

Availability indicates the region where the material is produced. For importation or demand of a local equivalent grade, please contact our Sales Representatives.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

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