Technical Data Sheet

Polyflam RPP 2000 E S CS1 GRY64540

Polypropylene, Homopolymer

Product Description

Flame retardant polypropylene homopolymer compound, UV stabilized for outdoor applications, free of halogens

Regulatory Status

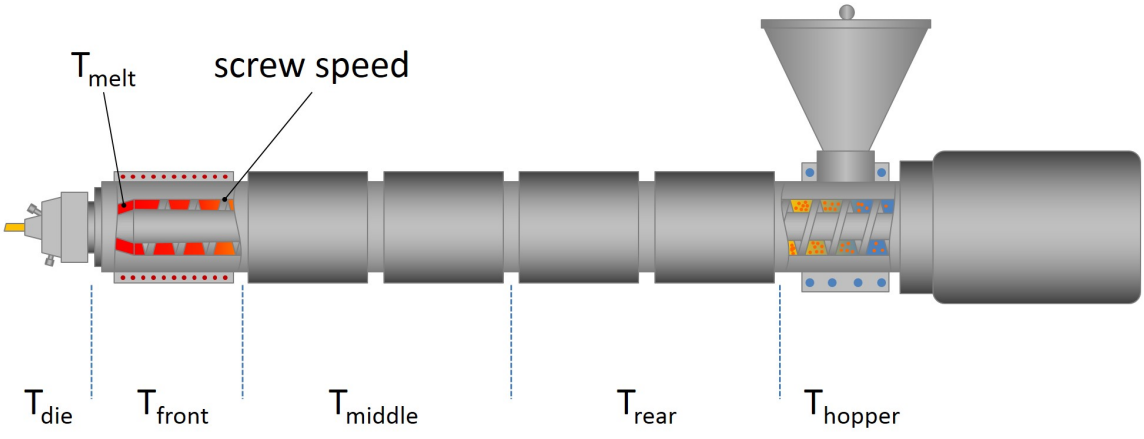
For regulatory compliance information, see *Polyflam* RPP 2000 E S CS1 GRY64540 Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS).

Status	Commercial: Active
Availability	Europe
Processing Method	Extrusion
Attribute	Halogen Free; Homopolymer; UL Listed under File Numbers E86615 / E132739 / E31765
Additive	Flame Retardant; UV Stabilizer
Application	Outdoor Applications; Seats
Resin ID	PP FR(53)

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (190 °C/10.0 kg)	10	cm³/10 min	ISO 1133
Density, (Method A)	0.940	g/cm³	ISO 1183
Mechanical			
Tensile Modulus, (1 mm/min, Type 1A)	1500	MPa	ISO 527-1
Tensile Strain at Yield, (Type 1A, 50 mm/min)	9.0	%	ISO 527-2
Tensile Stress at Yield, (Type 1A, 50 mm/min)	32.0	MPa	ISO 527-2
Impact			
Charpy Impact Strength - Notched, (23 °C, Type 1, Edgewise, Notch A)	8.0	kJ/m²	ISO 179
Charpy Impact Strength - Unnotched, (23 °C, Type 1, Edgewise)	No Break		ISO 179
Hardness			
Ball Pressure Test, (140 °C)	Pass		IEC 60695-10-2
Thermal			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	82.0	°C	ISO 306
(A (10N), 120 °C/h)	149	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	87.0	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	44.0	°C	ISO 75-2/A
Electrical			
Surface Resistivity	>1.0E+15	ohm	IEC 60093
Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1

Manufacturer website: https://www.lyondellbasell.com/en/

Comparative Tracking Index (CTI)	600	V	IEC 60112
Flammable			
Glow Wire Flammability Index			
(0.75 mm)	960	°C	IEC 60695-2-12
(1.5 mm)	960	°C	IEC 60695-2-12
(3.0 mm)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature			
(0.75 mm)	750	°C	IEC 60695-2-13
(1.5 mm)	750	°C	IEC 60695-2-13
(3.0 mm)	750	°C	IEC 60695-2-13
Oxygen Index	29	%	ISO 4589-2
Additional Information			
Water Absorption 23C/50RH	0.16	%	ISO 62
UL Information			
Flammability Classification			
(0.8 mm)	V-2		IEC 60695-11-10, -20
(1.6 mm)	V-2		IEC 60695-11-10, -20



Extrusion Parameters	Nominal Value	Units
Drying Temperature	70 to 80	°C
Drying Time	2.0 to 4.0	hr
Melt Temperature	170 to 210	°C
Suggested Max Moisture	<0.10	%

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

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