Technical Data Sheet

Pro-fax 6329

Polypropylene, Homopolymer

Product Description

Pro-fax 6329 polypropylene homopolymer is available in pellet form. This resin is typically used in injection molding applications and offers good resistance to aging at elevated temperatures in both wet and dry environments.

Regulatory Status

For regulatory compliance information, see *Pro-fax* 6329 Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS).

Status	Commercial: Active
Availability	North America
Application	Caps & Closures
Market	Consumer Products; Rigid Packaging
Processing Method	Injection Molding
Attribute	Good Flexibility; High ESCR (Environmental Stress Cracking Resistance)

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
Physical					
Melt Flow Rate, (230 °C/2.16 kg)	14	g/10 min	14	g/10 min	ASTM D1238
Density, (23 °C)	0.90	g/cm³	0.90	g/cm³	ASTM D792
Mechanical					
Flexural Modulus					
(0.05 in/min, 1% Secant, Procedure A)	170000	psi			ASTM D790
(1.3 mm/min, 1% Secant, Procedure A)			1170	MPa	ASTM D790
Tensile Strength at Yield					
(2 in/min)	4600	psi			ASTM D638
(50 mm/min)			32	MPa	ASTM D638
Tensile Elongation at Yield	13	%	13	%	ASTM D638
Impact					
Notched Izod Impact Strength					
(73 °F, Method A)	0.7	ft-lb/in			ASTM D256
(23 °C, Method A)			37	J/m	ASTM D256
Thermal					
Deflection Temperature Under Load					
(66 psi, Unannealed)	205	°F			ASTM D648
(0.45 MPa, Unannealed)			96	°C	ASTM D648

Manufacturer website: https://www.lyondellbasell.com/en/

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

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