Manufacturer website: https://oq.com/en/

Luban HD-B5333

(Legacy name: Luban DMDA-6200)

High Density Polyethylene

Description

Luban HD-B5333 is a multipurpose high-density polyethylene grade designed for high-speed production of blow molded containers for general purpose packaging bottles. In addition, it can be blow molded into other thin-walled parts and houseware items and can also be extruded into profiles.

Main Characteristics:

- Hexene High Density Resin
- Good environmental stress crack resistance and rigidity
- High impact strength
- Moderate swell
- High melt strength

Application

Bottles up to 20 lit for lube oil, edible oil, creams, lotions, HIC containers

Properties (Typical Values)

Property	Unit	Test method	Value
Melt Index (190°C/2.16 kg)	g/10 min	ASTM D1238	0.42
Melt Index (190°C/21.6 kg)	g/10 min	ASTM D1238	33
Density	g /cm³	ASTM D792	0.953
Environmental Stress-Cracking Resistance 122°F (50°C), 100% Igepal, F50	hr	ASTM D1693[1]	80
Flexural Modulus - 2% Secant	MPa	ASTM D790B[1]	1000
Tensile stress at yield	MPa	ASTM D638[1]	26.9
Tensile strain at yield	%	ASTM D638[1]	7
Tensile stress at break	MPa	ASTM D638[1]	31
Tensile strain at break	%	ASTM D638[1]	1000
Tensile Impact Strength	kJ/m²	ASTM D1822[1]	168
Durometer Hardness (Shore D)		ASTM D2240[1]	61
Deflection Temperature Under Load 0.45 MPa, Unannealed	°C	ASTM D648[1]	73
Vicat Softening Temperature	°C	ASTM D1525	129

[1]Molded and tested in accordance with ASTM D4976.

Note: These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

OQ head office
PO Box 281, PC 118
Muscat Grand Mall
Muscat, Sultanate of Oman
www.oq.com

أوكيو المكتب الرئيسي
صندوق بريد ٢٨١، الرمز البريدي ١١٨
مسقط جراند مول
سلطنة عمان، مسقط
www.oq.com

Manufacturer website: https://oq.com/en/

Manufacturer website: https://oq.com/en/

Luban HD-B5333

(Legacy name: Luban DMDA-6200)

High Density Polyethylene

Storage and Handling

Luban HD-B5333 must be protected from direct sunlight and should be stored in a shaded and completely dry area. During handling and processing, the material should be kept in a well-ventilated area to prevent the accumulation of dust and fumes. Contact with strong oxidizers, excessive heat, sparks or open flame should be avoided as this could initiate the degradation process and consequently impact the quality of the material.

Safety

Luban HD-B5333 is not classified as dangerous preparation. For further information about safety in handling and processing please refer to the Safety Data Sheet.

Food Contact

Luban HD-B5333 meets the requirements of the U.S. Food and Drug Administration (FDA) as specified in 21 CFR 177.1520, covering safe use of polyolefin articles and components of articles intended for direct food contact. For additional information on approved conditions of use for food contact applications, please refer to the "Product Stewardship Declaration".

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Updated: August. 2025

Disclaimer:
Values given here are typical and should not be interpreted as specification. Before using OQ product, customers and other users should make their own independent determination that the product is suitable for the intended use. This document does not constitute a warranty, express or implied, including a warranty of merchantability or fitness for a particular purpose. In addition, no immunity under OQ or third parties' intellectual property rights shall be implied from this document. No one is authorized to make any warranties, issue any immunities or assume any liabilities on behalf of OQ except in a writing signed by an authorized OQ employee. Unless otherwise agreed in writing, the exclusive remedy for all claims is replacement of the product or refund of the purchase price at OQ's option, and in no event shall OQ be liable for special, consequential, incidental, punitive or exemplary damages.

OQ head office
PO Box 281, PC 118
Muscat Grand Mall,
Muscat, Sultanate of Oman
www.oq.com

أوكيو المكتب الرئيسي
صندوق بريد ٢٨١، الرمز البريدي ١١٨
مسقط جراند مول
سلطنة عمان، مسقط
www.oq.com

Manufacturer website: https://oq.com/en/