Luban EP2348R
Polypropylene Impact Copolymer

Description

Luban EP2348R is manufactured using the Spheripol Technology. Luban EP2348R is a nucleated impact copolymer polypropylene with antistatic agent, suitable for injection molding applications. The grade exhibits an excellent stiffness / impact balance combined with a medium flow. The grade exhibits low creep, good dimensional consistency and excellent warpage control. The grade is recommended for toys, furniture and thin wall injection molding (TWIM) items.

Application

Houseware, pails, containers, furniture, sports, leisure & toys.

Properties (Typical Values)

Property	Units	Test method	Value
Melt flow rate (230°C/2.16 kg)	g/10 min	ISO 1133	21
Density	g /cm³	ISO 1183	0.90
Tensile modulus (1 mm/min)	MPa	ISO 527	1450
Tensile stress at yield (50 mm/min)	MPa	ISO 527	28
Elongation at Yield	%	ISO 527	5
Tensile Stress at Break (50 mm/min)	MPa	ISO 527	18
Elongation at Break	%	ISO 527	>50
Notched Charpy Impact (+ 23°C)	kJ/m²	ISO 179	6.5
Notched Charpy Impact (0°C)	kJ/m²	ISO 179	4.0
Notched Charpy Impact (-20°C)	kJ/m²	ISO 179	3.5
Vicat Softening Point (10N)	°C	ISO 306/A	151
Heat Deflection Temperature	°C	ISO 75	106

Note: These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

Prcessing Guidlines

The Typical Processing Conditions for Luban EP2348R are:

Melt temperature 220 – 260 °C
Holding pressure 200 – 500 bar Maximum to avoid sink marks
Mold temperature 20 – 40 °C
Injection speed High
Shrinkage 1 – 2 % depending on wall thickness and molding parameters

This document is classified as "Confidential" information, Please share this information on a "Need-to-Know" basis.

OQ head office
PO Box 261, PC 118
Muscat Grand Mall,
Muscat, Sultanate of Oman
www.oq.com

أوكيو المكتب الرئيسي
صندوق بريد ٢٦١، الرمز البريدي ١١٨
مسقط جراند مول
سلطنة عمان، مسقط
www.oq.com

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Note: Processing parameters should only be used as guidelines. The above properties values are not to be construed as specifications.

Storage and Handling

Luban EP2348R must be protected from direct sunlight and should be stored in a shaded and completely dry area. During handling and processing, the material should be kept in a well-ventilated area to prevent the accumulation of dust and fumes. Contact with strong oxidizers, excessive heat, sparks or open flame should be avoided as this could initiate the degradation process and consequently impact the quality of the material.

Safety

Luban EP2348R is not classified as dangerous preparation. For further information about safety in handling and processing please refer to the Safety Data Sheet.

Food Contact

Luban EP2348R meets the requirements of the U.S. Food and Drug Administration (FDA) as specified in 21 CFR 177.1520, covering safe use of polyolefin articles and components of articles intended for direct food contact. For additional information on approved conditions of use for food contact applications, please refer to the "Product Stewardship Declaration".

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Updated: June. 2024

Disclaimer:
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