Manufacturer website: https://oq.com/en/

Luban HP1106K
Polypropylene Homopolymer

Description

Luban HP1106K is manufactured using the Spheripol Technology. Luban HP1106K polypropylene is a medium flow homopolymer grade recommended for the production of films that can be converted into stretched tapes for weaving applications.

Application

Raffia, tapes and strapping.

Properties (Typical Values)

Property	Units	Test method	Value
Melt flow rate (230°C/2.16 kg)	g/10 min	ISO 1133	3.0
Density	g /cm³	ISO 1183	0.90
Tensile modulus (1 mm/min)	MPa	ISO 527-2	1400
Tensile stress at yield (50 mm/min)	MPa	ISO 527-2	34
Tensile strain at yield (50 mm/min)	%	ISO 527-2	9
Tensile strain at break (50 mm/min)	%	ISO 527-2	> 50
Charpy notched impact strength (+23°C)	kJ/m²	ISO 179/1eA	4
Heat Deflection Temperature (0.45 MPa)	°C	ISO 75-2	90
Vicat Softening Temperature	°C	ISO 306	155

Note: These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

Processing Guidlines

The Typical Processing Conditions for Luban HP1106K are:

Extrusion Temperatures	220 – 265 °C
Water Bath Temperature	35 – 45 °C
Orientation Temperatures Hot plate	100 – 140 °C
Hot rolls	100 – 140 °C
Oven air	140 – 160 °C
Draw Ratio	1.5 – 1.7

Note: Processing parameters should only be used as guidelines. The above properties values are not to be construed as specifications.

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Storage and Handling

Luban HP1106K must be protected from direct sunlight and should be stored in a shaded and completely dry area. During handling and processing, the material should be kept in a well-ventilated area to prevent the accumulation of dust and fumes. Contact with strong oxidizers, excessive heat, sparks or open flame should be avoided as this could initiate the degradation process and consequently impact the quality of the material.

Safety

Luban HP1106K is not classified as dangerous preparation. For further information about safety in handling and processing please refer to the Safety Data Sheet.

Food Contact

Luban HP1106K meets the requirements of the U.S. Food and Drug Administration (FDA) as specified in 21 CFR 177.1520, covering safe use of polyolefin articles and components of articles intended for direct food contact. For additional information on approved conditions of use for food contact applications, please refer to the "Product Stewardship Declaration".

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

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Disclaimer:
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