COPYLENE®

PRODUCT DATASHEET

For more information and technical assistance contact Phillips 66 COPYLENE® Polypropylene at *www.COPYLENE.com.*

COPYLENE® CM090L

Impact Copolymer

Applications:

- Consumer goods
- NSF 51 Listed

Product Description

- COPYLENE® CM090L is a medium impact copolymer with anti-stat and is specially designed to excel in injection molding processes for consumer products. It is made with non-phthalate technology

Product Properties

Typical Properties	Method	Value Unit
Physical		
Melt Flow Rate (230°C/2.16kg)	ASTM D 1238	10 g/10 min
Density – Specific Gravity	ASTM D 792	0.9 sp. gr
Mechanical		
Tensile Strength @ Yield (2 in/min) (50 mm/min)	ASTM D 638	3,400 psi 23.4 MPa.
Flexural Modulus (0.05 in/min, 1% Secant, Procedure A) (1 mm/min, 1% Secant, Procedure A)	ASTM D 790	170,000 psi 1,171 MPa
Tensile Elongation @Yld	ASTM D 638	8%
Impact		
Notched izod impact (73 °F, Method A) (23 °C, Method A)	ASTM D 256	2.4 ft-lb/in 126 J/m
Thermal		
DTUL @66psi – Unannealed	ASTM D 648	85 °C

For regulatory compliance information, see COPYLENE® CM090L Product Stewardship Information Sheet. MSDS available upon request, or on our Web site at *www.COPYLENE.com*. The product specifications are nominal properties and do not reflect normal testing variance and should not be used for specification purposes.

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