COPYLENE®

PRODUCT DATASHEET

For more information and technical assistance contact Phillips 66 COPYLENE® Polypropylene at *www.COPYLENE.com.*

COPYLENE® CR350CL

Random Copolymer

VALIDATED
• MILLAD® NX™ 8000 ENABLES AN AVERAGE OF 10% ENERGY SAVINGS FOR PRODUCTION OF CLARIFIED PP PARTS
UL.COM/ECV

Applications:

- Containers
- Housewares
- Closures
- USP listed

Product Description

- COPYLENE® CR350CL is a reactor grade, high flow random copolymer with anti-stat for good mold release in injection molding applications. It is made with non-phthalate technology.

Product Properties

Typical Properties	Method	Value Unit
Physical		
Melt Flow Rate (230°C/2.16kg)	ASTM D 1238	35 g/10 min
Density – Specific Gravity	ASTM D 792	0.9 sp. gr
Mechanical		
Tensile Strength @ Yield (2 in/min) (50 mm/min)	ASTM D 638	 4,050 psi 27.9 MPa
Flexural Modulus (0.05 in/min, 1% Secant, Procedure A) (1 mm/min, 1% Secant, Procedure A)	ASTM D 790	 150,000 psi 1,034 MPa
Tensile Elongation @Yld	ASTM D 638	14 %
Impact		
Notched izod impact (73 °F, Method A) (23 °C, Method A)	ASTM D 256	 1.1 ft-lb/in 58 J/m
Thermal		
DTUL @66psi – Unannealed	ASTM D 648	74 °C
Optical		
Haze, 40 mil plaque	ASTM D003	8%

For regulatory compliance information, see COPYLENE® CR350CL Product Stewardship Information Sheet. MSDS available upon request, or on our Web site at *www.COPYLENE.com*. The product specifications are nominal properties and do not reflect normal testing variance and should not be used for specification purposes.

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PHILLIPS 66®

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