TECHNICAL DATA SHEET

Repsol ISPLEN PP020G3E

REPSOL ISPLEN PP020G3E is a phthalate free low melt flow rate polypropylene homopolymer formulated and adapted for extrusion processes. The good flow and outstanding mechanical properties of this grade make it suitable to be processed into pipes.

It can be easily coloured during the extrusion process using the right pigments, preferably in the form of concentrates with a higher melt flow rate than the base polymer.

Applications:

- General purposes non-pressure pipes.

Recommended melt temperature range from 200-220ºC. Processing conditions should be optimized for each production line.

Properties:

Properties	Value	Unit	Test Method
GENERAL			
Melt flow rate (190ºC, 2.16kg)	1.0	g/10 min	ISO 1133
Density at 23ºC	905	kg/m3	ISO 1183
MECHANICAL			
Flexural Modulus	1600	MPa	ISO 178
Tensile Strength at Yield	37	MPa	ISSO 527-2
Charpy impact strength (23ºC, notched)	8	KJ/m2	ISO 179
THERMAL			
Vicat softening temperature A 120 (10N)	155	ºC	ISO 306
HDT 0.45 MPa	95	ºC	ISO 75

This information is offered in good faith and meant only as a guide. The transformer or user will be, in each case, responsible for the processing conditions and the final use of the product. Freedom under patents, copyright and registered designs cannot be assumed.

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Storage:

The grade REPSOL ISPLEN PP020G3E should be stored in a dry atmosphere, on a paved, drained and not flooded area, at temperatures under 60ºC and protected from UV radiation. Storage under inappropriate conditions could initiate degradation processes or undesired migration of additives included in its formulation which may have a negative influence on the processability and the properties of the transformed product.

Disclaimer:

This grade complies with the European regulations for materials for use in food contact. This grade is not intended to be used in medical, pharmaceutical, or healthcare applications, therefore Repsol does not authorize its use in them.

Repsol does not grant express or implicit guarantees that extend beyond the description contained herein. Nothing herein shall constitute any guarantee of merchantability or fitness for a particular purpose. Before using a product sold by Repsol, users must make their own independent determination that the product is safe, legal, and technically suitable for its intended use. Repsol does not assume any responsibility for the use of its materials together with other materials.

Related documents:

The following related documents are available on request, and represent various aspects on the usability and safety of the product:

- Safety data sheet.
- Statement on compliance with food contact regulations

Recommended consumption period: 12 months from the date of delivery to the customer.

March 2026

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