TECHNICAL DATA SHEET

Repsol Isplen® PP084D2M

REPSOL ISPLEN PP084D2M is a phthalate free polypropylene homopolymer of medium-high fluidity for injection moulding. It is specifically intended for applications that require end articles with very low surface friction. The grade is characterised by excellent flow properties that facilitate an easy mould filling as well as a quick release from the mould. Articles produced with this grade have good physical properties, excellent chemical resistance and easy printability.

Applications:

REPSOL ISPLEN PP084D2M has been specifically designed for the production of articles that need short cycle times, easy handling and low resistance during manipulation in automatic or robotized production lines, such as:

- Cosmetic flasks, small household containers and rigid packaging.
- Components for spray dispensers, pistons for single use syringes, needle covers and other lab equipment (tubes, pipettes...).
- Toys and small appliances.
- Caps and closures.
- Garden furniture.

Recommended melt temperature range from 190 to 250ºC. Processing conditions should be optimised for each production line.

Properties:

Properties	Value	Unit	Test Method
General			
Melt Flow Rate (230ºC/2.16 kg)	20	g/10 min	ISO 1133
Density at 23ºC	905	kg/m^3	ISO 1183
Mechanical			
Flexural Modulus of Elasticity	1400	MPa	ISO 178
Charpy Impact Strength (23 ºC, notched)	3.5	kJ/m^2	ISO 179
Thermal			
HDT (0.45 MPa)	80	ºC	ISO 75
Others			
Shore Hardness	68	-	ISO 868

This information is offered in good faith and meant only as a guide. The transformer or user will be, in each case, responsible for the processing conditions and the final use of the product. Freedom under patents, copyright and registered designs cannot be assumed.

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Storage:

REPSOL ISPLEN PP084D2M should be stored in a dry atmosphere, on a paved, drained and not flooded area, at temperatures under 60ºC and protected from UV radiation. Storage under inappropriate conditions could initiate degradation processes or undesired migration of additives included in its formulation which may have a negative influence on the processability and properties of the transformed product.

Disclaimer:

This grade complies with the European regulations for materials for use in food contact. This grade is not intended to be used in medical, pharmaceutical, or healthcare applications, therefore Repsol does not authorize its use in them.

Repsol does not grant express or implicit guarantees that extend beyond the description contained herein. Nothing herein shall constitute any guarantee of merchantability or fitness for a particular purpose. Before using a product sold by Repsol, users must make their own independent determination that the product is safe, legal, and technically suitable for its intended use. Repsol does not assume any responsibility for the use of its materials together with other materials.

Related documents:

The following related documents are available on request, and represent various aspects on the usability and safety of the product:

- Safety data sheet.
- Statement on compliance with food contact regulations.

Recommended consumption period: 12 months from the date of delivery to the customer.

July 2026

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