PRODUCT DATA SHEET

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Linear Low Density Polyethylene

HM2420

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Melt Index: 20 g/10min

Density: 0.924 g/cm³

Features
- High gloss
- Excellent low temperature impact strength
- Good ESCR
- Hexene copolymer

Applications
- Injection moulded containers and lids
- Base polymer for masterbatch

Additives
- Antioxidant

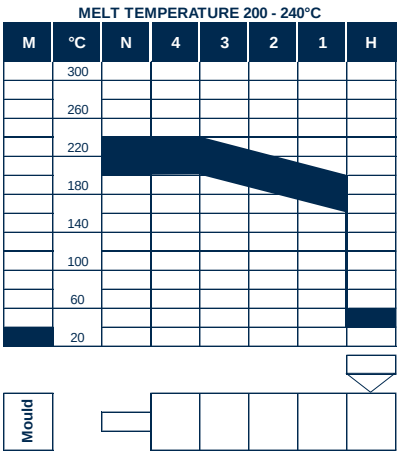
Typical properties (not to be construed as specifications)		Value (SI)	Value (English)	Method
Resin Properties	Melt Index (190°C/2.16kg)	20 g/10min	20 g/10min	ASTM D1238
	Density	0.924 g/cm³	0.924 g/cm³	ASTM D1505
Product Properties	Tensile strength at yield	15 MPa	2 175 psi	ASTM D638[1)]
	Tensile strength at break	18 MPa	2 610 psi	ASTM D638[1)]
	Elongation at break	900 %	900 %	ASTM D638[1)]
	Flexural modulus	440 MPa	63 800 psi	ASTM D790
	ESCR	> 50 hr	> 50 hr	ASTM D1693[2)]
	Impact energy at -40°C	20 J/mm	44 ft/lbs	ASTM D5628[3)]
	Shore D hardness	56	56	ASTM D2240
	Vicat softening temperature	97 °C	97 °C	ASTM D1525

1) **Crosshead speed 50 mm/min**
2) **100% Igepal CO630**
3) **Tested on 3mm compression moulded samples**

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Injection moulding



Processing – Injection moulding

HM2420 can be processed over a wide range of temperatures. Typical melt temperatures are 200°C to 240°C. HM2420 can be demoulded at fairly high temperatures due to its higher melting point, which can benefit cycle times.

Processing – Masterbatch

HM440 processes over a wide range of temperatures. Typical melt temperatures are 180°C to 250°C. HM2420 can be used for various pigment concentrations due to its high flow properties.

Handling

Workers should be protected from the possibility of skin or eye contact with molten polymer. Safety glasses are suggested as a minimal protection to prevent possible mechanical or thermal injury to the eyes. Fabrication areas should be ventilated to carry away fumes or vapours. Please consult the material safety data sheet (SDS) for more detailed information.

Storage

As ultraviolet light may cause a change in the material, all resins should be protected from direct sunlight during storage. If stored in cool (<25°C), dry area with low ambient light levels, polyolefin resins are expected to maintain their original material and processing properties for at least 12 months.

Combustibility

Polyethylene resins will burn when supplied adequate heat and oxygen. They should be handled and stored away from contact with direct flames and/or other ignition sources. In burning, polyethylene resins contribute high heat and may generate a dense black smoke. Fires can be extinguished by conventional means with water and water mist preferred. In enclosed areas, fire fighters should be provided with self contained breathing apparatus.

Conveying

Conveying equipment should be designed to prevent accumulation of fines and dust particles that are contained in all polyethylene resins. The fines and dust particles can, under certain conditions, pose an explosion hazard. We recommend that the conveying system used:

- be equipped with adequate filters
- is operated and maintained in such a manner to ensure no leaks develop
- that adequate grounding exists at all times

It is further recommended that good housekeeping is practiced throughout the facility.

Regulatory & Legal Compliance

This material complies with FDA regulation 21 CFR 177.1520 when used unmodified and according to good manufacturing practices for food contact applications. Refer to applicable food contact compliance statement which is available on request.

This material is not medically approved and should therefore not be used in any such application.

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