TotalEnergies

Refining & Chemicals
Polymers

Polypropylene PPC 4663

Technical data sheet
Polypropylene – Heterophasic Copolymer
Produced in Europe

Description

Polypropylene PPC 4663 is heterophasic copolymer with a Melt Flow Index of 3.5 g/10min.
Polypropylene PPC 4663 is characterized by a combination of ease of processing and good manufactured article properties in applications ranging from household to industrial. These include the manufacture of chair shells, pails, crates and other articles requiring a combination of good stiffness and impact properties.
Polypropylene PPC 4663 has been formulated to give good UV resistance.

Characteristics

	Method	Unit	Typical Value
Rheological properties			
Melt Flow Index 230°C/2.16 kg	ISO 1133	g/10 min	3.5
Mechanical properties			
Tensile Strength at Yield	ISO 527-2	MPa	25
Elongation at Yield	ISO 527-2	%	7
Tensile modulus	ISO 527-2	MPa	1300
Flexural modulus	ISO 178	MPa	1200
Izod Impact Strength (notched)	ISO 180	kJ/m²	
at 23°C			18
at -20°C			5.5
Charpy Impact Strength (notched)	ISO 179	kJ/m²	
at 23°C			20
at -20°C			7
Hardness Rockwell - R-scale	ISO 2039-2		82
Thermal properties			
Melting Point	ISO 3146	°C	165
Vicat Softening Point	ISO 306	°C	
50N-50°C per hour			70
10N-50°C per hour			147
Heat Deflection Temperature	ISO 752	°C	
1.80 MPa - 120°C per hour			50
0.45 MPa - 120°C per hour			92
Other physical properties			
Density	ISO 1183	g/cm³	0.905
Bulk Density	ISO 1183	g/cm³	0.525

Handling and storage

Please refer to the safety data sheet (SDS) for handling and storage information. It is advisable to convert the product within one year after delivery provided storage conditions are used as given in the SDS of our product.
SDS may be obtained from the website: www.polymers.totalenergies.com.

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