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Technical data sheet

FLEXIRENE ®

LLDPE

CL 10

Linear low density polyethylene

Flexirene CL 10 is a butene copolymer linear low density polyethylene (C4-LLDPE), with antioxidants, suitable for cast extrusion of thin film with high optical properties.

Main Applications

Flexirene CL 10 is recommended for the production of stretch film to be used both in manual and in automatic wrapping machines. In a multilayer film, Flexirene CL 10 enhances the optical properties of the global formulation; moreover, for its high processability, the resin is recommended whenever high productivity has to be reached.

Main Properties

Resin Properties	**Value**	**Unit**	**Test Method**
Melt Flow Rate (190 °C/2,16 kg)	2,6	g/10min	ISO 1133
Melt Flow Rate (190 °C/5 kg)	-	g/10min	ISO 1133
Melt Flow Rate (190 °C/21,6 kg)	-	g/10min	ISO 1133
Density	0,918	g/cm3	ISO 1183
Melting Point	121	°C	Internal method
Brittleness temperature	< -70	°C	ASTM D 746
Vicat softening point (1 kg)	97	°C	ISO 306/A

Film Properties *	**Value**	**Unit**	**Test Method**
Tensile stress at yield MD	9	MPa	ISO 527-3
Tensile stress at yield TD	8	MPa	ISO 527-3
Tensile stress at break MD	35	MPa	ISO 527-3
Tensile stress at break TD	25	MPa	ISO 527-3
Elongation at break MD	600	%	ISO 527-3
Elongation at break TD	800	%	ISO 527-3
1% Secant modulus MD	90	MPa	ISO 527-3
1% Secant modulus TD	105	MPa	ISO 527-3
Elmendorf tear resistance MD	38	N/mm	ISO 6383-2
Elmendorf tear resistance TD	103	N/mm	ISO 6383-2
Impact resistance F50 (Dart Drop Test)	100	g	ISO 7765-1/A
Dynamic coefficient of friction (COF)	> 0,5	-	ISO 8295
Haze	2	%	ISO 14782
Gloss, 45°	91	%	ASTM D 2457
Recommended film thickness	10 ÷ 50	micron	-

(*) Typical value for a cast film extruded between 220 - 270 °C, line speed between 150-300 m/min and thickness 23 µm. Actual properties are typical and may vary depending upon operating conditions and additive package.

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Processing notes

Flexirene CL 10 is easily processable using cast film technology. Melt temperature should be between 220 °C and 270 °C. Flexirene CL 10 can be extruded at thickness below 15 µm.

Storage and Handling

Flexirene CL 10 is supplied in pellet form. This material may readily be conveyed and bulk fed through equipment designed for conventional pelletised polyethylene resin, provided the equipment is designed to prevent accumulation of the fines and dust particles that are contained in all polyethylene resins. These fines and dust particles can, under certain conditions, pose an explosion hazard. We recommend that the conveying system used be equipped with filters of adequate size, operated and maintained in such a manner to ensure that no leaks develop and earthed adequately. We further recommend that good housekeeping should be practised throughout your facility.
The product should be stored in dry conditions at temperatures below 50 °C and protected from sunlight.
Improper storage can initiate degradation which results in odour generation, colour changes and can have negative effects on the physical properties of the product.
Before using this product it is recommended to read and understand the relevant Safety Data Sheet.

Availability

Contact the Versalis sales office nearest to you regarding availability and your specific application requirements.

Food Contact Status

Flexirene CL 10 complies with the rules and regulations of the European Union, as well as other countries, regarding the use of plastic materials in food contact applications. Certificates of compliance are available upon request.

Technical Management Polyethylene

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DISCLAIMER: it is the sole responsibility of the end-user to determine the safety, the regulatory compliance as well as the technical suitability of the product for the intended application. The product is not intended for use in medical devices and pharmaceutical applications; Versalis declines all responsibility and cannot be held liable in case of use in the above mentioned applications.

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