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# Technical data sheet

## FLEXIRENE ®

LLDPE

## FG 23 F

Linear low density polyethylene

Flexirene FG 23 F is a butene copolymer linear low density polyethylene (C4-LLDPE) with antioxidants, suitable for blown film extrusion.
Flexirene FG 23 F represents the version with slip and antiblock agents of Flexirene FG 20 F.

## Main Applications

Flexirene FG 23 F is recommended for the production of general purpose film, industrial liners and shoppers. Its use is suggested both in blend and in coextrusion with LDPE.

## Main Properties

| **Resin Properties** | **Value** | **Unit** | **Test Method** |
|---|---|---|---|
| Melt Flow Rate (190 °C/2,16 kg) | 1,0 | g/10min | ISO 1133 |
| Melt Flow Rate (190 °C/5 kg) | - | g/10min | ISO 1133 |
| Melt Flow Rate (190 °C/21,6 kg) | - | g/10min | ISO 1133 |
| Density | 0,918 | g/cm3 | ISO 1183 |
| Melting Point | 123 | °C | Internal method |
| Brittleness temperature | < -70 | °C | ASTM D 746 |
| Vicat softening point (1 kg) | 101 | °C | ISO 306/A |

| **Film Properties *** | **Value** | **Unit** | **Test Method** |
|---|---|---|---|
| Tensile stress at yield MD | 11 | MPa | ISO 527-3 |
| Tensile stress at yield TD | 11 | MPa | ISO 527-3 |
| Tensile stress at break MD | 42 | MPa | ISO 527-3 |
| Tensile stress at break TD | 33 | MPa | ISO 527-3 |
| Elongation at break MD | 600 | % | ISO 527-3 |
| Elongation at break TD | 750 | % | ISO 527-3 |
| 1% Secant modulus MD | 150 | MPa | ISO 527-3 |
| 1% Secant modulus TD | 175 | MPa | ISO 527-3 |
| Elmendorf tear resistance MD | 40 | N/mm | ISO 6383-2 |
| Elmendorf tear resistance TD | 150 | N/mm | ISO 6383-2 |
| Impact resistance F50 (Dart Drop Test) | 120 | g | ISO 7765-1/A |
| Dynamic coefficient of friction (COF) | 0,11 | - | ISO 8295 |
| Haze | 15 | % | ISO 14782 |
| Gloss, 45° | 50 | % | ASTM D 2457 |
| Recommended film thickness | 15 ÷ 50 | micron | - |

(*) Typical value for a film extruded between 190 - 230 °C, with BUR 2,5, thickness 25 µm. Actual properties are typical and may vary depending upon operating conditions and additive package.

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## Processing notes

Flexirene FG 23 F is easily processable using blown film technology. Melt temperature should be between 190 °C and 230 °C. The recommended thickness is from 15 to 50 µm.

## Storage and Handling

Flexirene FG 23 F is supplied in pellet form. This material may readily be conveyed and bulk fed through equipment designed for conventional pelletised polyethylene resin, provided the equipment is designed to prevent accumulation of the fines and dust particles that are contained in all polyethylene resins. These fines and dust particles can, under certain conditions, pose an explosion hazard. We recommend that the conveying system used be equipped with filters of adequate size, operated and maintained in such a manner to ensure that no leaks develop and earthed adequately. We further recommend that good housekeeping should be practised throughout your facility.
The product should be stored in dry conditions at temperatures below 50 °C and protected from sunlight.
Improper storage can initiate degradation which results in odour generation, colour changes and can have negative effects on the physical properties of the product.
Before using this product it is recommended to read and understand the relevant Safety Data Sheet.

## Availability

Contact the Versalis sales office nearest to you regarding availability and your specific application requirements.

## Food Contact Status

Flexirene FG 23 F complies with the rules and regulations of the European Union, as well as other countries, regarding the use of plastic materials in food contact applications. Certificates of compliance are available upon request.

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IMPORTANT: please consult the relevant safety data sheet for more detailed information. The information and data presented herein are to the best of our knowledge true and accurate but no warranty or guarantee, expressed or implied, is made nor is any liability accepted with respect to the use of such information and data. Versalis is available to provide the guaranteed values for each product on demand.
DISCLAIMER: it is the sole responsibility of the end-user to determine the safety, the regulatory compliance as well as the technical suitability of the product for the intended application. The product is not intended for use in medical devices and pharmaceutical applications; Versalis declines all responsibility and cannot be held liable in case of use in the above mentioned applications.

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