Manufacturer website: https://www.westlake.com/

Westlake Polyethylene™

TRUCOAT® EC1924

Extrusion Coating Polyethylene

Technical Data Sheet

Applications

- Food-contact applications
- Photographic paper
- Liquid packaging cartons

Product Description

TRUCOAT® EC1924 is a low density polyethylene resin that is widely used in the boardstock coating industry. This material has an excellent combination of low neck-in, ease of processing and chill-roll release, low coefficient of friction (COF; for ease of indexing carton blanks), and good heat sealability. It is characterized by high-speed processability, excellent drawdown, and reliable lot-to-lot consistency.

Typical Physical Properties

Property [a]	Test Method [b]	Typical Value, Units [c]
Melt Index	D 1238	4.2 g/10 min
Density	D 1505	923 kg/m^3 (0.923 g/cm^3)
Peak Melting Point by DSC (T_m)	D 3418	111°C (232°F)
Vicat Softening Temperature	D 1525	94°C (201°F)
Tensile Strength @ Break (500 mm/min, 20 in/min)	D 638 Type IV Specimen	9.7 MPa (1,400 psi)
Elongation @ Break (500 mm/min, 20 in/min)	D 638 Type IV Specimen	100 %
Flexural Modulus 1% Secant	D 790	310.3 MPa (45,000 psi)

[a] Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.
[b] Unless noted otherwise, the test method is ASTM.
[c] Units are in SI or US customary units.

Notes

Where required, test specimens are compression molded according to ASTM D 1928.

Processing

Extrusion coating melt temperatures not to exceed 625°F are recommended for TRUCOAT® EC1924.

Regulatory Compliance

This product has some 21 CFR clearances. Please contact your Westlake Sales Representative for food contact statements.

Properties reported here are based on limited testing. Westlake makes no representation that the material in any particular shipment will conform exactly to the values given. Westlake and its marketing affiliates shall not be responsible for the use of this information, or of any product, method, or apparatus mentioned, and you must make your own determination of its suitability and completeness for your own use, for the protection of the environment, and for the health and safety of your employees and purchasers of your products. No warranty is made of the merchantability of fitness of any product, and nothing herein waives any of the Seller's conditions of sale.

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